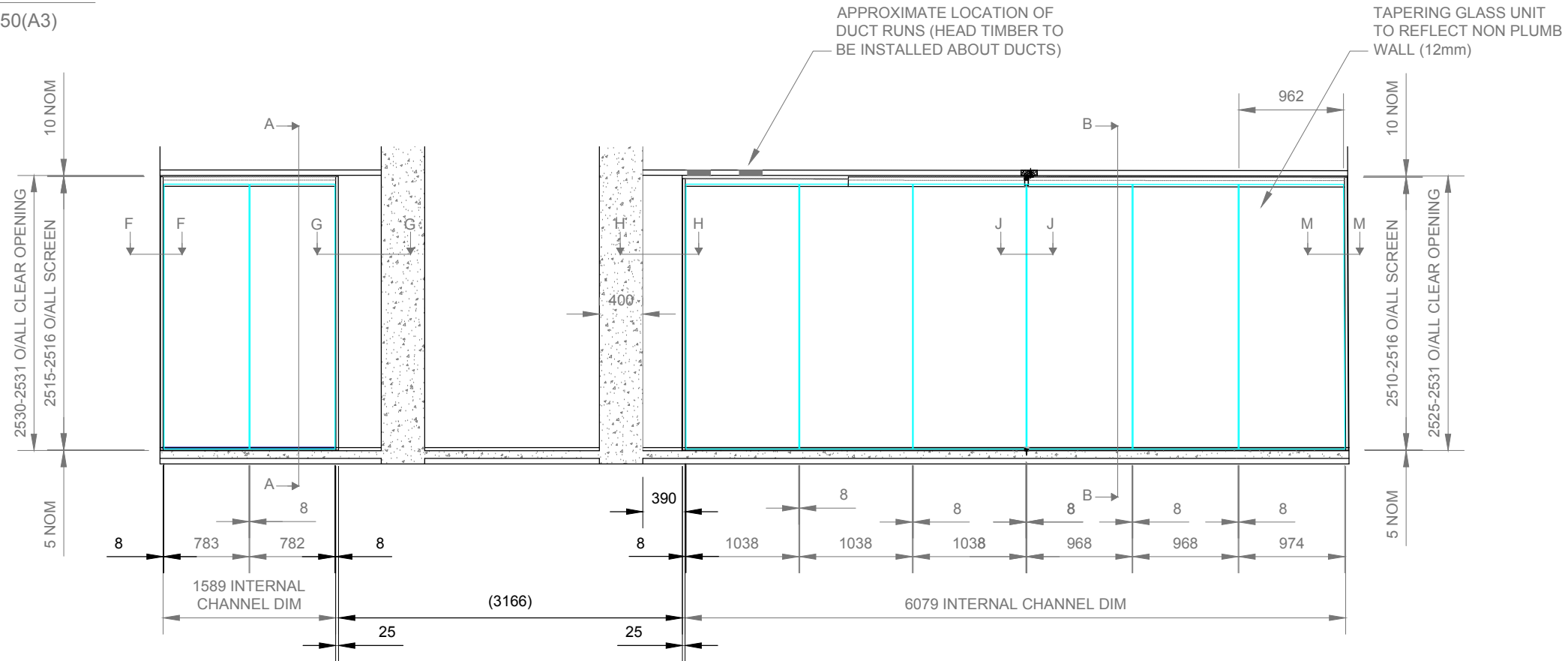


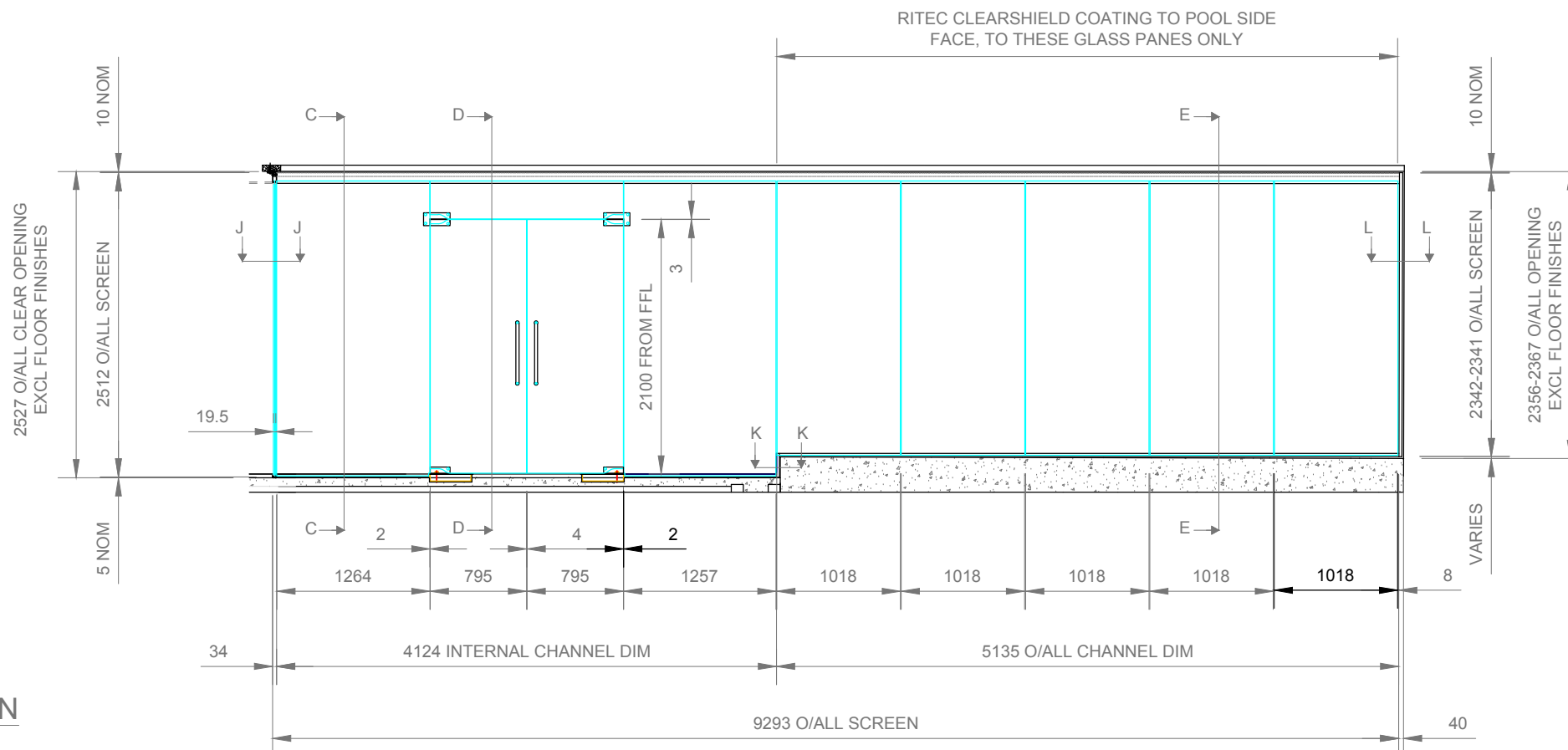
SIDE SCREEN

SCALE 1:50(A3)



MAIN SCREEN

SCALE 1:50(A3)



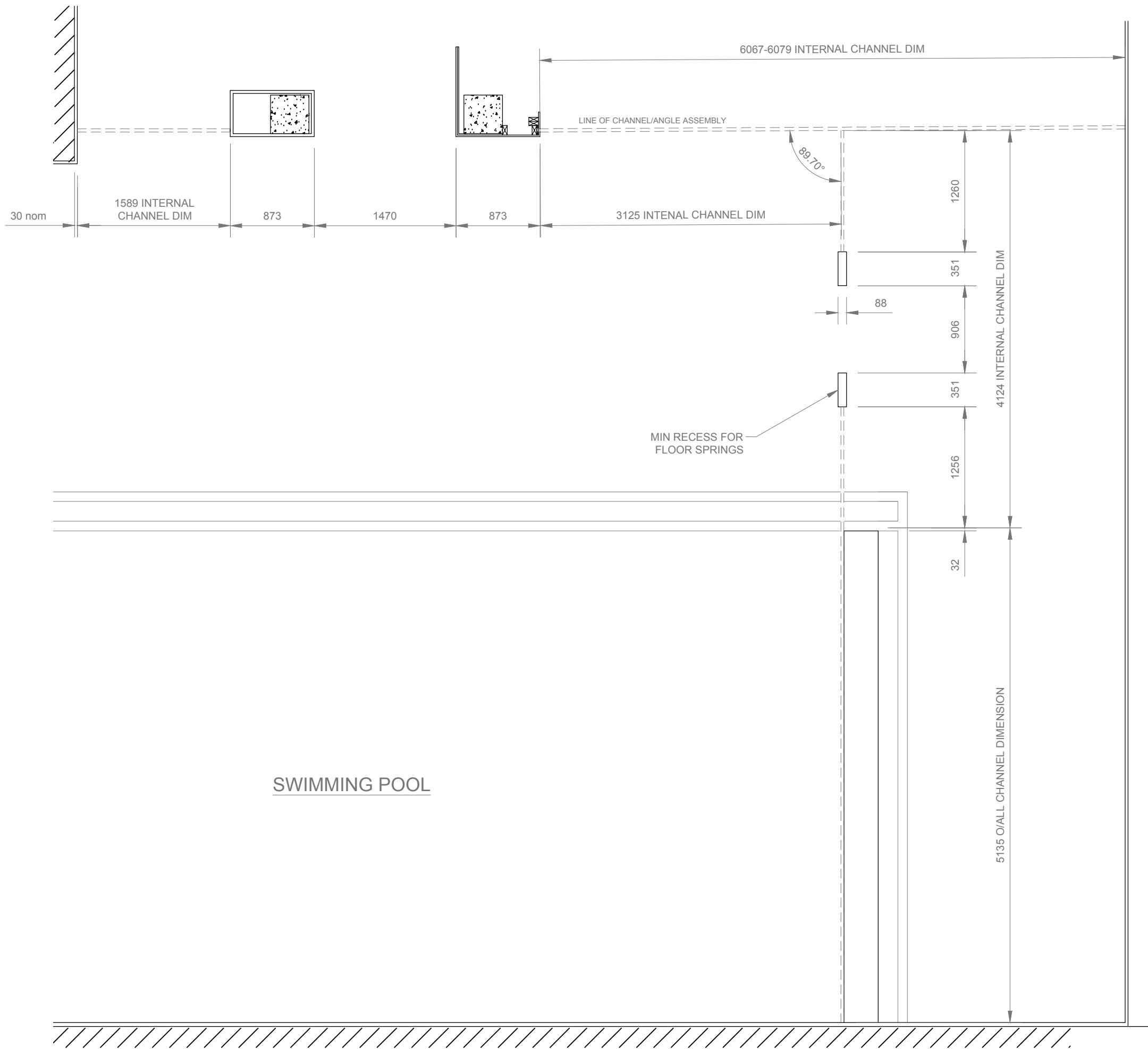
SPECIFICATION

GLASS SPECIFICATION	
19.52mm CLEAR TOUGHENED/LAMINATED GLASS	
ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6262	
FINISH SPECIFICATION	
POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.	
FRAMEWORK SPECIFICATION	
ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 6063 & 6082 (EXTRUSIONS) AND S1CH4 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.	
HARDWARE SPECIFICATION	
ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4265. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.	
UPSTAND/APERTURE SPECIFICATION	
ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.	

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SPECIFICATION

GLASS SPECIFICATION
 19.52mm CLEAR TOUGHENED/LAMIANATED GLASS


ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6282

FINISH SPECIFICATION
 POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE
 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

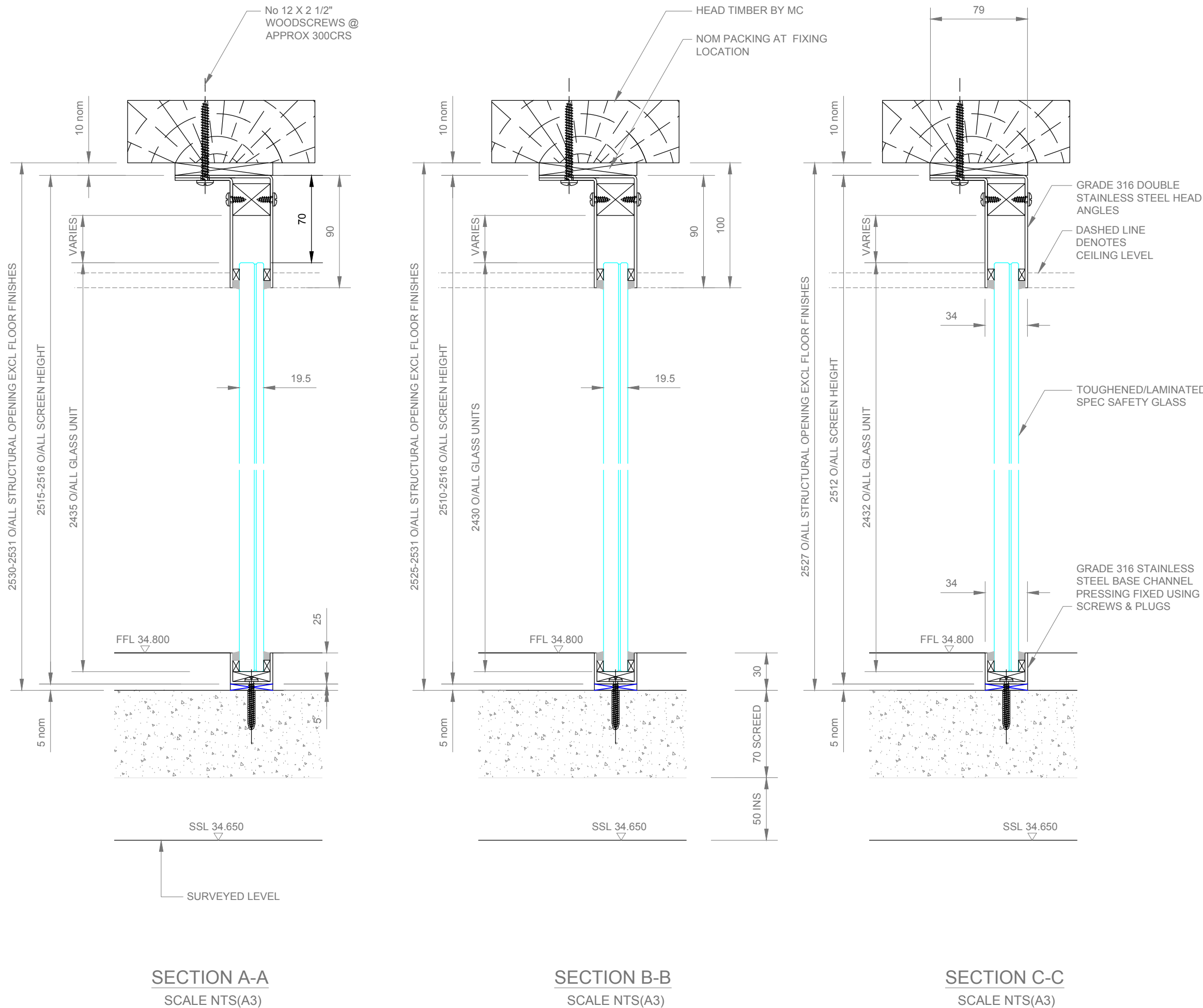
FRAMEWORK SPECIFICATION
 ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 6063 & 6082 (EXTRUSIONS) AND 5104 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

HARDWARE SPECIFICATION
 ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4265. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

UPSTAND/APERTURE SPECIFICATION
 ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.

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SPECIFICATION	
GLASS SPECIFICATION	
19.52mm CLEAR TOUGHENED/LAMINATED GLASS	
ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6282	
FINISH SPECIFICATION	
POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.	
FRAMEWORK SPECIFICATION	
ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 6063 & 6082 (EXTRUSIONS) AND S1014 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.	
HARDWARE SPECIFICATION	
ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4255. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.	
UPSTAND/APERTURE SPECIFICATION	
ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.	

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 UNIT 3 SWAN LANE FAX - +44 (0)1638 667 600
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SPECIFICATION

GLASS SPECIFICATION
 19.52mm CLEAR TOUGHENED/LAMINATED GLASS

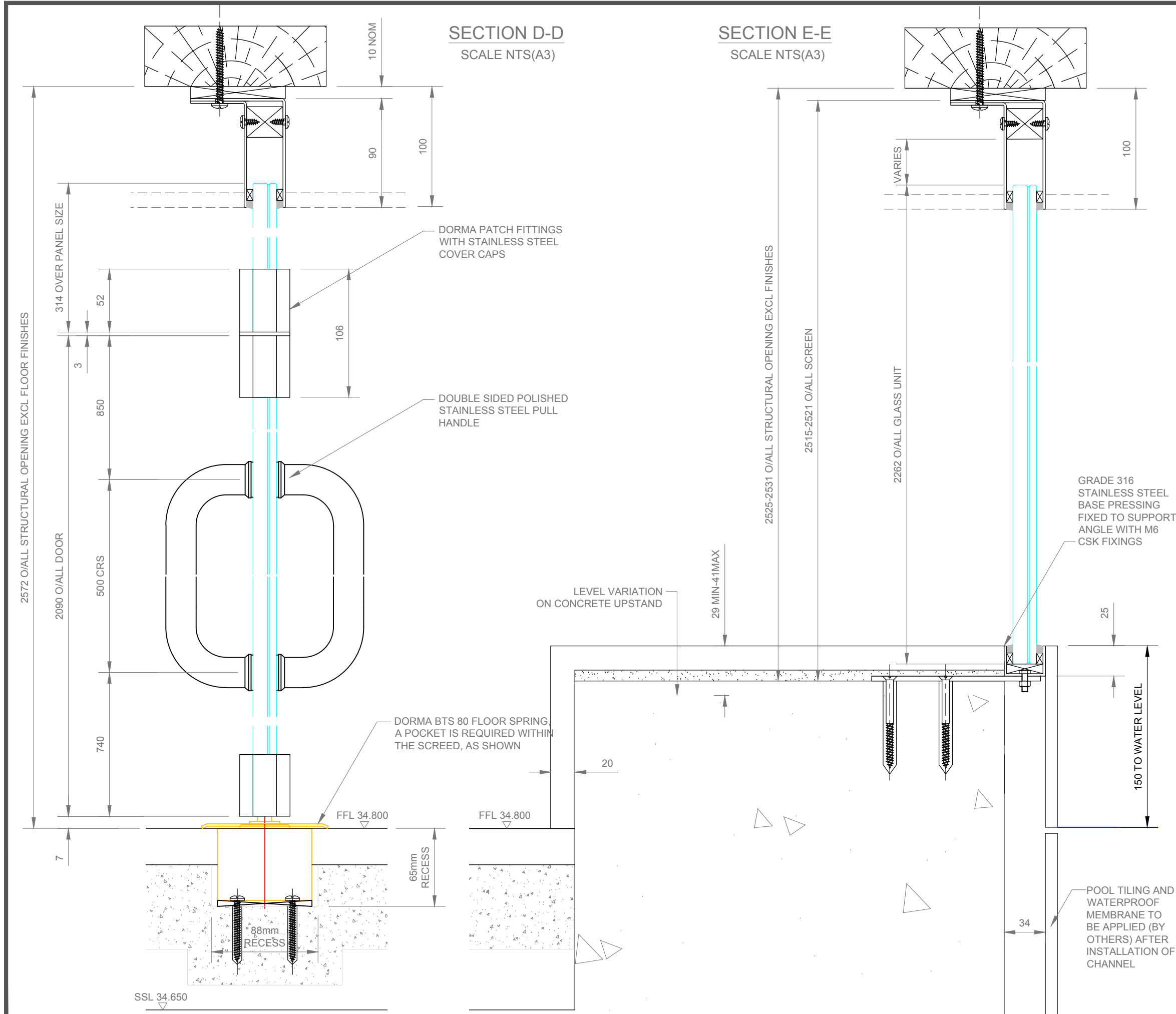
ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6262

FINISH SPECIFICATION
 POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE
 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

FRAMEWORK SPECIFICATION
 ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET TO COMPLY WITH BS2760. ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

HARDWARE SPECIFICATION
 ALL FITTING TO BE BRUSHED STAINLESS STEEL
 ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL
 ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4255. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

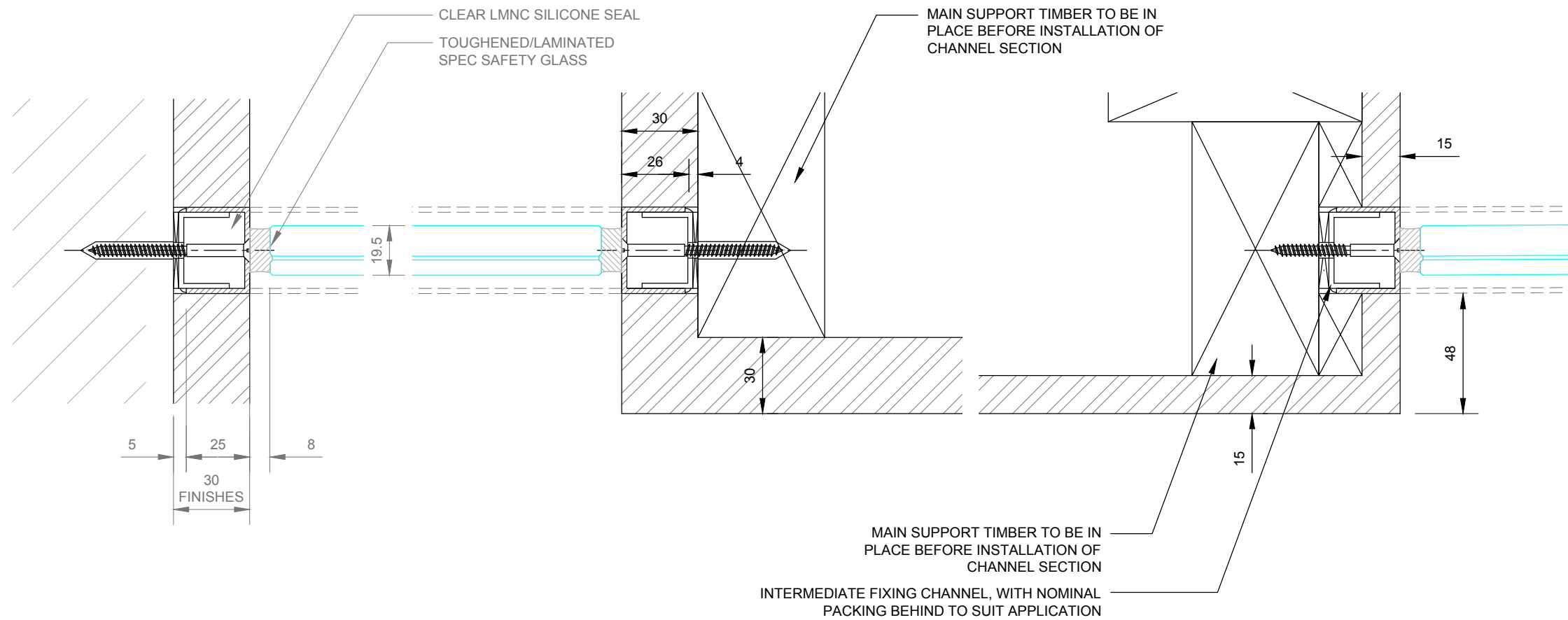
UPSTAND/APERTURE SPECIFICATION
 ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.



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SECTION F-F
SCALE 1:2(A3)

SECTION G-G
SCALE 1:2(A3)

SECTION H-H
SCALE 1:2(A3)

SPECIFICATION

GLASS SPECIFICATION
 19.52mm CLEAR TOUGHENED/LAMINATED GLASS


ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6282

FINISH SPECIFICATION
 POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE
 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

FRAMEWORK SPECIFICATION
 ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 6063 & 6082 (EXTRUSIONS) AND 5184 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

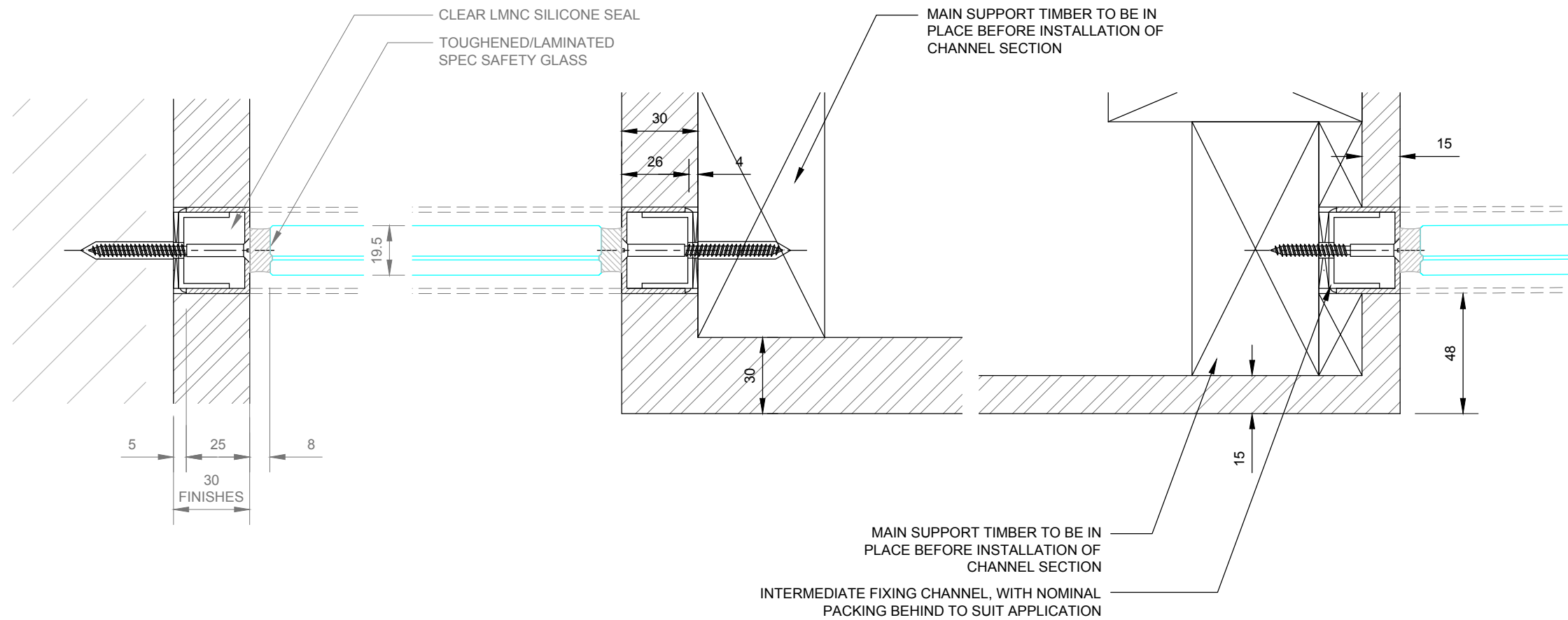
HARDWARE SPECIFICATION
 ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADES A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4265. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

UPSTAND/APERTURE SPECIFICATION
 ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.

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SECTION F-F
SCALE 1:2(A3)

SECTION G-G
SCALE 1:2(A3)

SECTION H-H
SCALE 1:2(A3)

SPECIFICATION

GLASS SPECIFICATION
 19.52mm CLEAR TOUGHENED/LAMINATED GLASS


ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6282

FINISH SPECIFICATION
 POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE
 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

FRAMEWORK SPECIFICATION
 ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 6063 & 6082 (EXTRUSIONS) AND 5184 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

HARDWARE SPECIFICATION
 ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADES A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4265. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

UPSTAND/APERTURE SPECIFICATION
 ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.

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