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 It is Cambs Glass policy to continually develop and improve our designs and products, therefore reserve the right to modify or change the detail design at our discretion and without notice.

SPECIFICATION

GLASS SPECIFICATION

13.5mm CLEAR TOUGHENED/LAMINATE LOW E
 16mm BLACK SILICONE SEALED SPACER
 6mm CLEAR TOUGHENED OUTER

ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6282

FINISH SPECIFICATION

POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE
 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

FRAMEWORK SPECIFICATION

ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 6063 & 6082 (EXTRUSIONS) AND 5184 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

HARDWARE SPECIFICATION


ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4265. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

UPSTAND/APERTURE SPECIFICATION

ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.

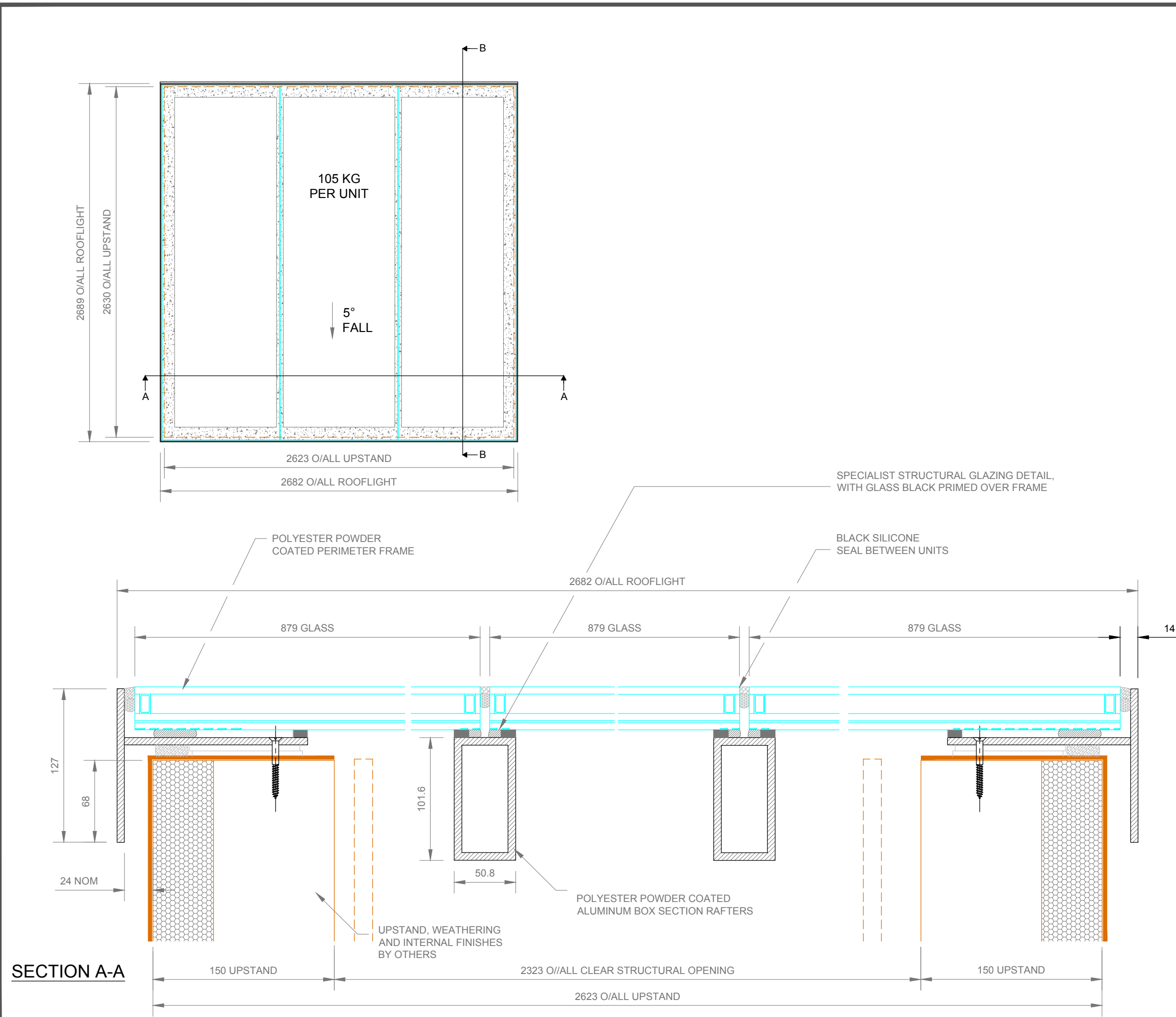
CLIENT

CONTRACT SALES DETAILS

JOB REF	S/D	
ISSUE A	NEW DRAWING ISSUE	NAME AME DATE 30/04/15
ISSUE B		NAME DATE
ISSUE C		NAME DATE
ISSUE D		NAME DATE

PLAN VIEW AND SECTIONAL DETAIL FOR MONO PITCHED ROOFLIGHT

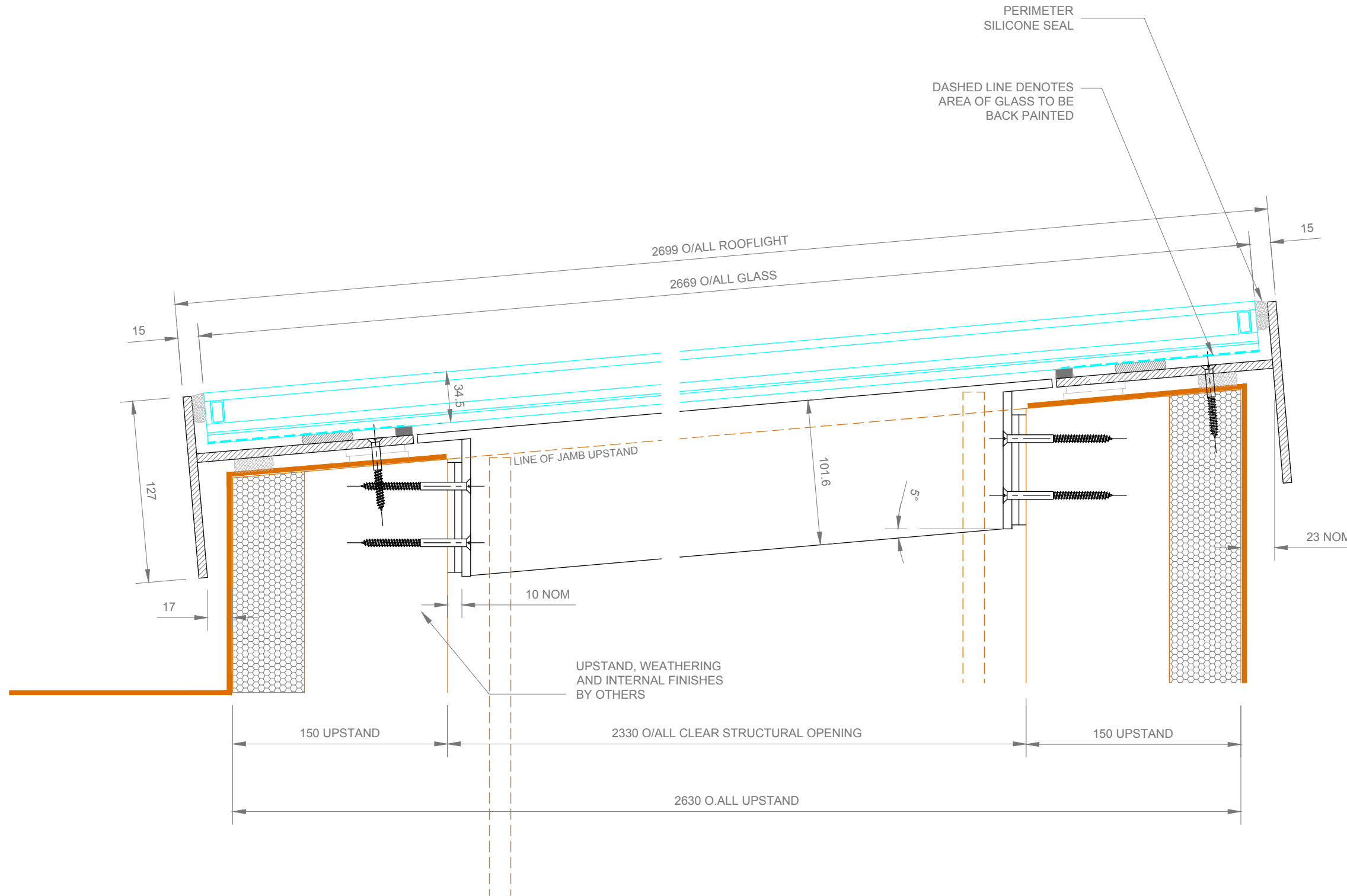
DRG No. SD-MPSG-001 ISS. A



SECTION A-A

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SECTION B-B

SPECIFICATION

GLASS SPECIFICATION

13.5mm CLEAR TOUGHENED/LAMINATE LOW E
 16mm BLACK SILICONE SEALED SPACER
 6mm CLEAR TOUGHENED OUTER

ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6282

FINISH SPECIFICATION

POLYESTER POWER COATED TO ANY STANDARD RAL REFERENCE
 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

FRAMEWORK SPECIFICATION

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HARDWARE SPECIFICATION

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CLIENT

CONTRACT SALES DETAILS

JOB REF S/D



ISSUE A
NEW DRAWING ISSUE

NAME AME
DATE 30/04/15

ISSUE B

NAME
DATE

ISSUE C

NAME
DATE

ISSUE D

NAME
DATE

SECTIONAL DETAIL FOR MONO PITCHED ROOFLIGHT

DRG No. SD-MPSG-002

ISS. A