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 It is Cambs Glass policy to continually develop and improve our designs and products, therefore reserve the right to modify or change the detail design at our discretion and without notice

SPECIFICATION

GLASS SPECIFICATION

17.5MM CLEAR TOUGHENED HST PANES

ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6262

FINISH SPECIFICATION

SATIN BRUSHED STAINLESS STEEL
 POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

FRAMEWORK SPECIFICATION

ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573, TYPICALLY PROVIDED IN GRADES 6063 & 6082 (EXTRUSIONS) AND 5101H4 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

HARDWARE SPECIFICATION


ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4255. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

UPSTAND/APERTURE SPECIFICATION

ALL UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/- 10mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE SQUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE REQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE LOADS IMPOSED.

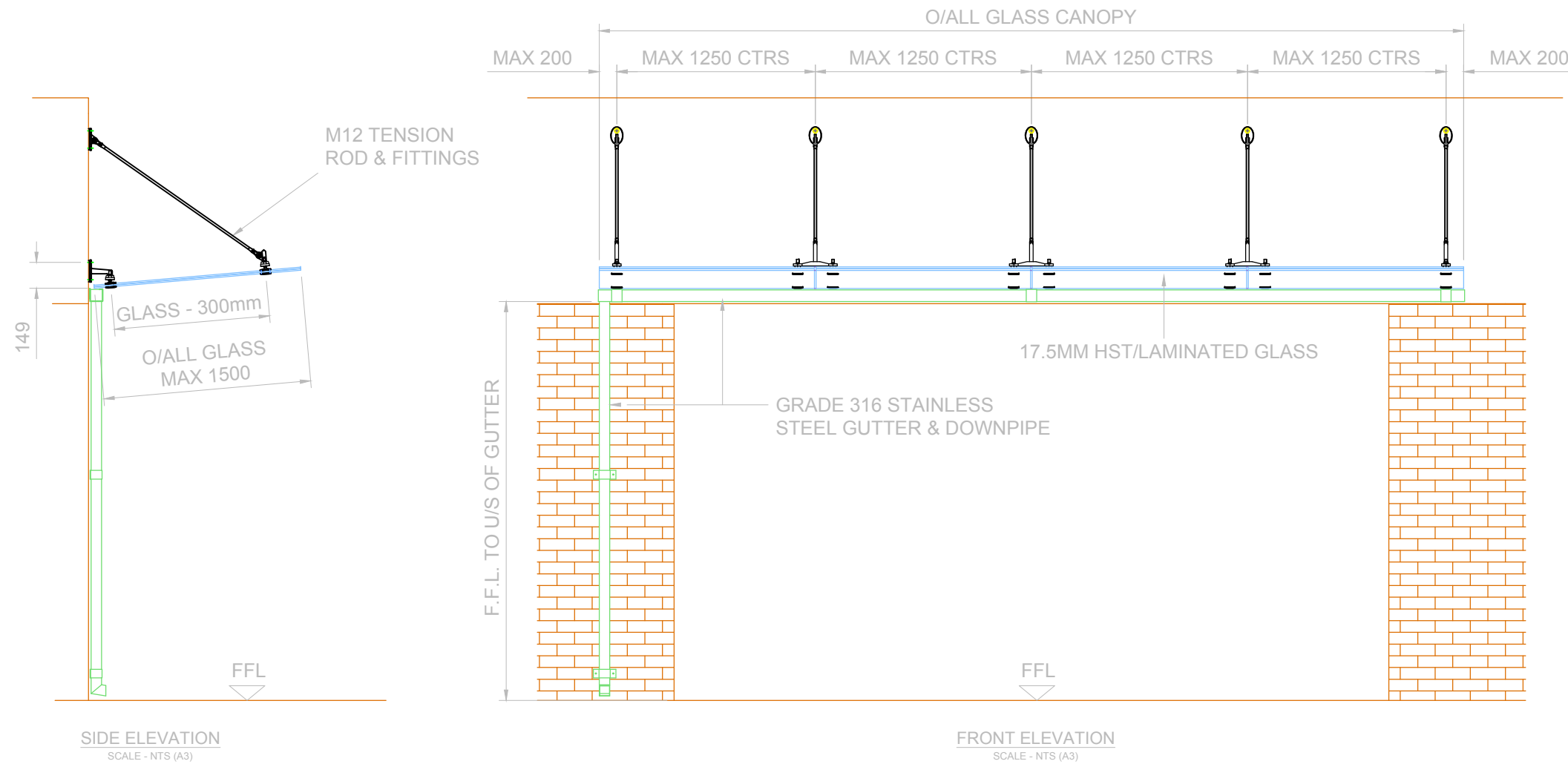
CLIENT

CONTRACT SALES DETAIL

JOB REF	SD	
ISSUE A NEW DRAWING ISSUE	NAME AME DATE 30/04/15	
ISSUE B	NAME DATE	
ISSUE C	NAME DATE	
ISSUE D	NAME DATE	

SECTION AND ELEVATIONS OF
 1 NO TIE ROD CANOPY WITH GUTTER

DRG No. SD-TRCG-001 ISS. A



SIDE ELEVATION
 SCALE - NTS (A3)

FRONT ELEVATION
 SCALE - NTS (A3)

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
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ISSUE A	NEW DRAWING ISSUE	NAME AME DATE 30/04/15
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EBLARGED SECTION OF
 1 NO TIE ROD CANOPY WITH GUTTER

DRG No. SD-TRCG-002 ISS. A

