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it is Cambs Glass policy to continually develop and improve our designs and products, therefore reserve the right to modify or change the detail design at our discretion and without notice

# SPECIFICATION

# GLASS SPECIFICATION

12mm CLEAR TOUGHENED GLASS

ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6266, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6262

# FINISH SPECIFICATION

POLYESTER POWER COATED TO ANY STANDARD RAL REFERANCE POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

#### FRAMEWORK SPECIFICATION

ALL ALUMINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 063 & 6082 (EXTRUSIONS) AND S1CH4 & NS4 (SHEET/PLATE). ALL MILD STEEL OMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. XTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES PR DESIGN STAGE.

#### HARDWARE SPECIFICATION

ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. "ASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4255. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

# UPSTAND/APERURE SPECIFICATION

JULI UPSTANDS/APETURES TO BE PROVIDED WITHIN A TOLERANCE OF #/
Omm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE

SQUARENESS OF THE STRUCTURE), ANY DIFFERING TOLERANCE

REQUIREMENTS AS INDICATED, ALL UPSTANDS/APERTURES TO BE SUITABLE

FOR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE

OASS MADDEST.

# CLIENT CONTRACT SALES DETAIL JOB REF SD ISSUE A NEW DRAWING ISSUE ISSUE B ISSUE C

ISSUE D

ELEVATIONS AND SECTIONAL DETAILS FOR 2 NO INTERNAL PARTATIONS

DRG No. SD-INPS-001

ISS. A

NAME AME DATE 30/04/15

NAME DATE

NAME DATE





