



CAMBS GLASS LTD TEL -UNIT 3 SWAN LANE FAX -EXNING NEWMARKET CB8 7EN

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SPECIFICATION

GLASS SPECIFICATION

6mm CLEAR TOUGHENED LOW E 16mm BLACK SILICONE SEALED SPACER 6mm CLEAR TOUGHENED OUTER

ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6262

FINISH SPECIFICATION

POLYESTER POWER COATED TO ANY STANDARD RAL REFERANCE POLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS.

FRAMEWORK SPECIFICATION

ALL ALUMINUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM SHEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 5053 & 6082 (EXTRUSIONS) AND S1CH4 & NS4 (SHEET/PLATE). ALL MILD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR NED OXIDE PRIMED PRIOR TO FINISH APPLICATION. ALL STAINLESS STEEL COMPONENTS PROVIDED IN GRADE 304 STAINLESS STEEL UNLESS OTHERWISE NOTED. EXTREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES OR DESIGN STAGE.

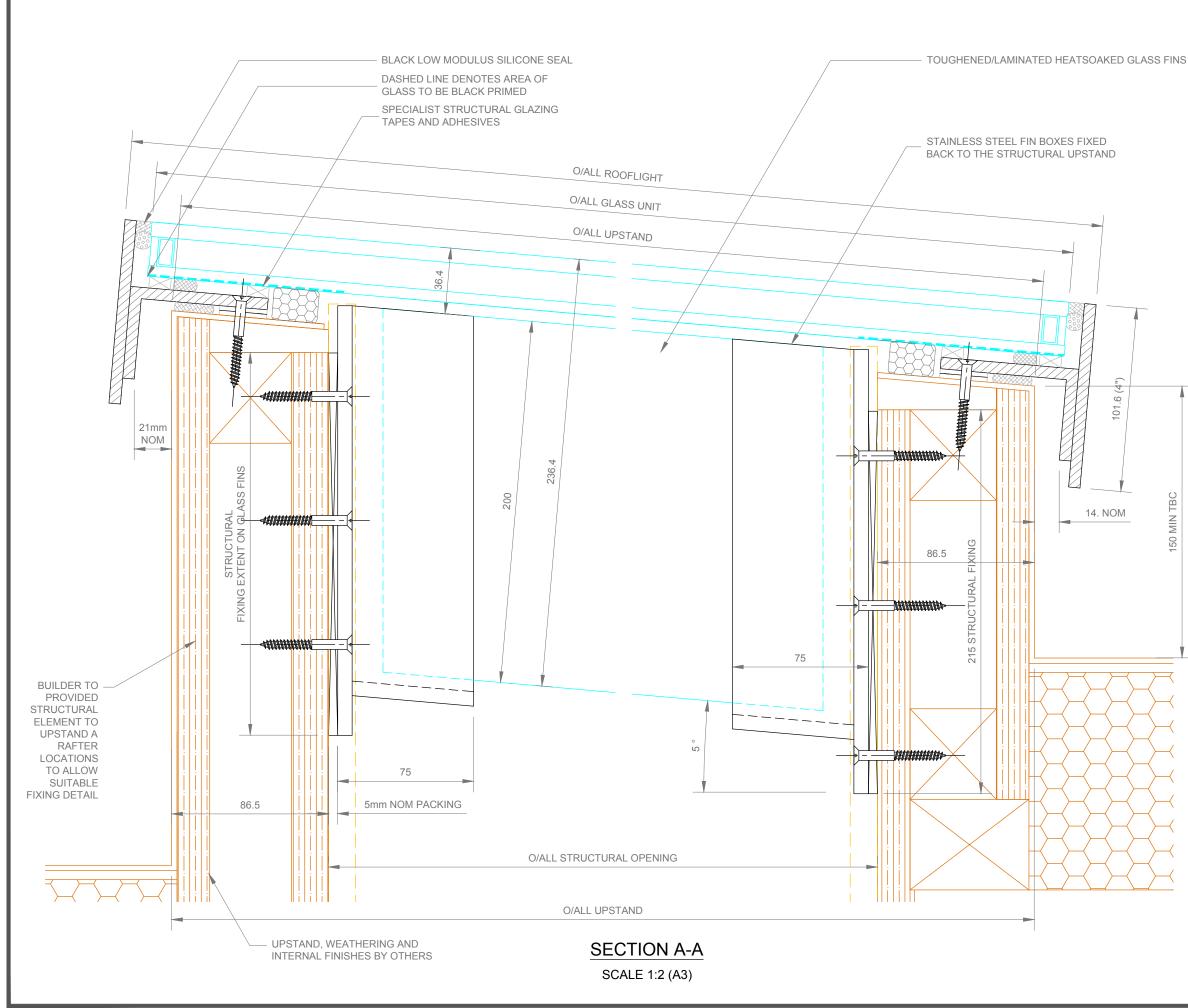
HARDWARE SPECIFICATION

ALL HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO CONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. FASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. ALL GASKETS AND TAPES TO HAVE A COMPOSITION SUITABLE FOR CLIMATIC CONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4255. SILICONES TO BE SUPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE WITH BS5889 UNLESS OTHERWISE NOTED.

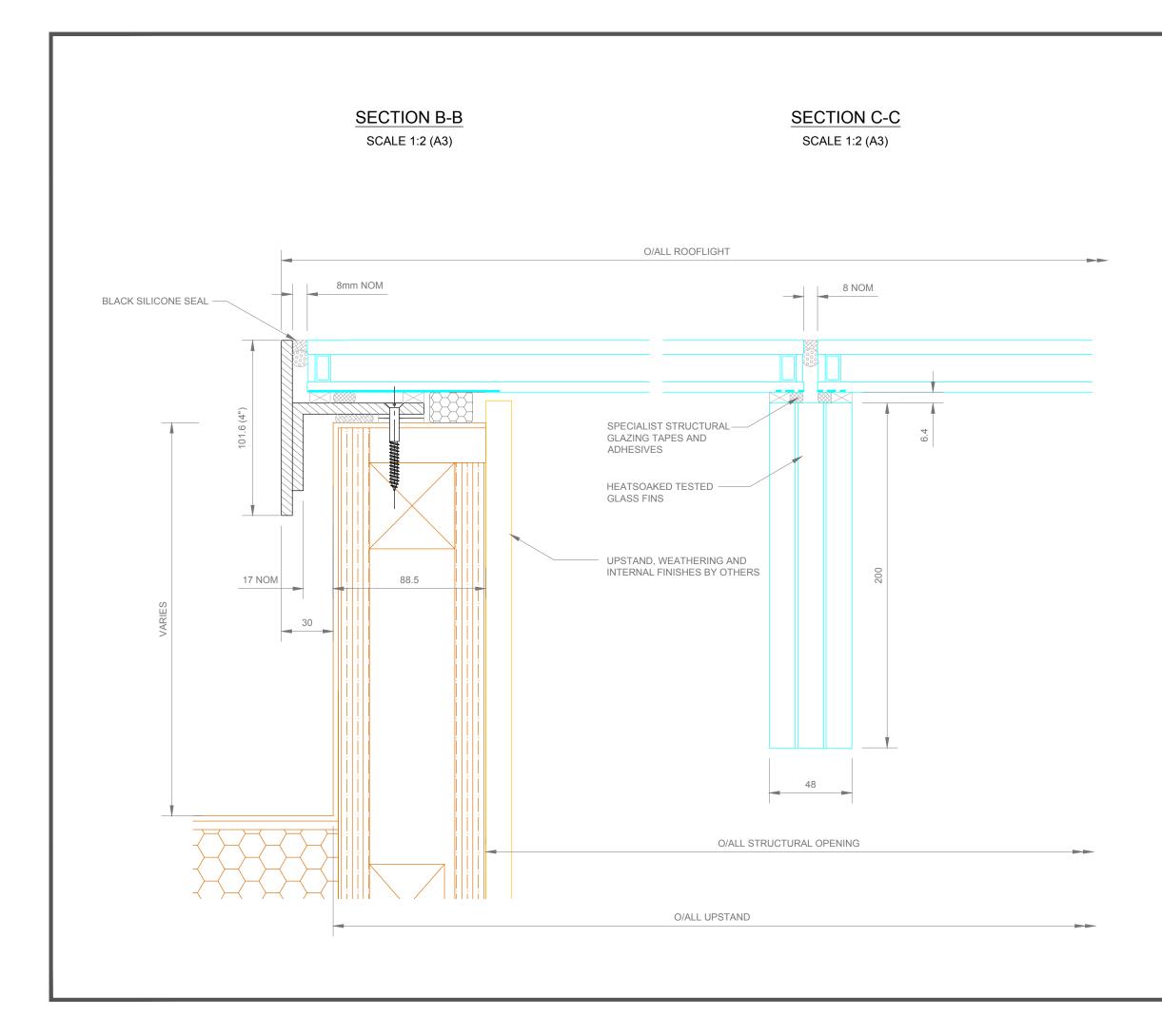
UPSTAND/APERURE SPECIFICATION

LI UPSTANDS/APERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/-0mm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE 'UJUARENESS OF THE STRUCTURE). ANY DIFFERING TOLERANCE EQUIREMENTS AS INDICATED. ALL UPSTANDS/APERTURES TO BE SUITABLE 20 SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE DADS IMPOSED.

CLIENT	
CONTRACT SALES DETAIL	
JOB REF SD	-
ISSUE A NEW DRAWING ISSUE	NAME AME DATE 30/04/15
ISSUE B	NAME DATE
ISSUE C	NAME DATE
ISSUE D	NAME DATE
PLAN AND ELEVATIONS OF 1 NO ROOFLIGHT WITH GLASS FINS	
^{drg №.} SD-MPGF-001	ISS. A



A3 For All Your Glazing Requirements CAMBS GLASS LTD TEL -+44 (0)1638 640 038 UNIT 3 SWAN LANE FAX -+44 (0)1638 667 600 EXNING NEWMARKET E-MAIL info@cambsglass.co.uk CB8 7EN WEBSITE www.cambsglass.co.uk All Cambs glass drawings and designs are copyright and thus the sole property of Cambs Class Ltd. All design information it contains are private and confidential, strictly forbidding it being copied, exhibited or communicated (without written consent) to third parties for any purpose other than that for which it has been issued. SPECIFICATION GLASS SPECIFICATION 6mm CLEAR TOUGHENED LOW E 16mm BLACK SILICONE SEALED SPACER 6mm CLEAR TOUGHENED OUTER ALL GLASS CONFORMING TO IMPACT RESISTANCE AND BREAKAGE CHARACTERISTICS OF BS6206, WITH ALL GLASS UNITS FABRICATED TO BS5713A AND IN ACCORDANCE WITH BS6262 FINISH SPECIFICATION POLYESTER POWER COATED TO ANY STANDARD RAL REFERANCE OLYESTER POWER COATING, MINIMUM THICKNESS OF 40 MICRONS. FRAMEWORK SPECIFICATION LL ALL/MINIUM EXTRUSIONS TO COMPLY WITH BS1474 AND ALUMINIUM HEET/PLATE TO BS EN 485, 515 & 573. TYPICALLY PROVIDED IN GRADES 063 & 6082 (EXTRUSIONS) AND 51CH & N54 (SHEET/PLATE), ALL MILLD STEEL COMPONENTS TO BE GALVANISED, ZINC COATED OR RED OXIDE PRIMED PRIOR TO FINISH APPLICATION, ALL STAINLESS STELE COMPONENTS ROVIDED IN GRADE 304 STAINLESS STELE UNLESS OTHERWISE NOTED. XITREME ENVIRONMENTS (INC. MARINE) MUST BE HIGHLIGHTED AT SALES PROVIDED STAGE. HARDWARE SPECIFICATION LI HARDWARE TO BE SCHEDULED FOR PURPOSE, TAKING INTO ONSIDERATION BOTH ENVIRONMENT AND BIMETALLIC REACTIONS. ASTENERS TYPICALLY SUPPLIED IN GRADE A2 & A4 STAINLESS STEEL. LL GASKETS AND TAPES TO HAVE A COMPOSITION SUTABLE FOR CLIMATIC ONDITIONS AND UV LIGHT IN ACCORDANCE WITH BS4255. SILICONES TO BE UPPLIED AS LOW MODULUS, NEUTRAL CURE (TYPE A) IN ACCORDANCE (ITH BS5889 UNLESS OTHERWISE NOTED. TBC 150 MIN T UPSTAND/APERURE SPECIFICATION IL UPSTANDIAF LICKNE OF LEAF INCATION LU UPSTANDIAPERTURES TO BE PROVIDED WITHIN A TOLERANCE OF +/-Imm TO THE DIMENSIONS STATED (TAKING INTO CONSIDERATION THE QUARENESS OF THE STRUCTURE), ANY DIFFERING TOLERANCE EQUIREMENTS AS INDICATED, ALL UPSTANDS/APERTURES TO BE SUITABLE OR SEALING WHERE INDICATED AND STRUCTURALLY ADEQUATE FOR THE DADD IMODETD. CLIENT CONTRACT SALES DETAIL job ref SD $\bigcirc \bigcirc$ ISSUE A NEW DRAWING ISSUE NAME AME DATE 30/04/15 ISSUE B NAME DATE ISSUE C NAME DATE **ISSUE D** NAME DATE ECTIONAL DETAIL OF 1 NO ROOFLIGHT WITH GLASS FINS DRG NO. SD-MPGF-002 ISS. Α





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